

Chemical Spot Tests (1 Hour) – Elevated Temperature Cure

	HD-2007	HD-2015	HD-2101	HD-2107	HD-2113	HD-2209	HD-2314	HD-2139	HD-3011	HD-4664	HD-4669
Water	No Effect	No Effect	Swelled	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	Swelled	No Effect
Toluene	Hazy, softens	Hazy	Hazy	Hazy	No Effect	No Effect	No Effect	No Effect	No Effect	Hazy	No Effect
MEK	No Effect	Hazy	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect
IPA	No Effect	Crazing	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect
Ethanol	Hazy	Swelled	Slight haze	No Effect	No Effect	Slight crazing	Very slight swelling	No Effect	No Effect	Slight haze	No Effect
Fantastik	Slight softening	Swelled	Softens	No Effect	No Effect	No Effect	Swelled	No Effect	Crazing	Softens	No Effect
Windex Non-drip	No Effect	Swelled	Hazy, softens	No Effect	No Effect	No Effect	Swelled	No Effect	Swelled	Hazy, softens	No Effect
Acetic Acid 5%	No Effect	Swelled	No Effect	No Effect	No Effect	No Effect	Softens	No Effect	Softens	Hazy	No Effect
Acetic Acid 20%	Slight softening	Swelled	Slight haze	No Effect	No Effect	No Effect	Hazy, softens	No Effect	Softens	Hazy	No Effect
NaOH 20%	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect
NaOH 1N	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	Softens	Slight haze
Motor Oil	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect	No Effect

Hauthaway

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Fedron (cleaning solution - copiers)	Swelled	No Effect	No Effect	No Effect	No Effect	Slight whitening	No Effect	No Effect	No Effect	No Effect	No Effect
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Coating film thickness: Applied at 4 mils wet on glass.

Curing schedule: 80 - 100 °C for 30 minutes; 120 – 150 °C for 30 minutes; overnight ageing.