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## Upholstery Back Coating HB9-403

**DESCRIPTION:** Soft, viscous acrylic copolymer compound.

**SUGGESTED USES:** Neutral foamable backcoating for upholstery.

**CHARACTERISTICS:**

- < Excellent seam strength
- < Excellent foam appearance and stability
- < Clear coating with very soft hand
- < Excellent dynamic fatigue performance

### APPLICATION:

**METHOD:** Foamed one coat system using knife over roll.  
**COVERAGE:** 2.0 – 4.0 oz/yd<sup>2</sup> for topcoat.  
**DRYING CYCLE:** 20-40 seconds at 250°F (121°C).  
**CURING CYCLE:** 5-7 minutes at 300°F (149°C).

### PHYSICAL PROPERTIES: (typical)

**SOLIDS:** 50%  
**VISCOSITY:** 14,000 cps @ 77°F (25°C).  
**pH:** 9.0.  
**DENSITY:** 8.9 lbs/gal

\*Brookfield Viscometer Model DV-1: #5 spindle @ 20 RPM

### PACKAGING & STORAGE:

**PACKAGING:** 55 gal returnable fiber drums on returnable pallets. Other as requested.  
**STORAGE:** Keep from freezing. Keep containers closed. Store at 50-90°F.  
**STABILITY:** 3 months at recommended storage conditions. Rotate inventory.

**Always read the MATERIAL SAFETY DATA SHEET before using**