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Flame Retardant Upholstery Backcoating HB9-420

DESCRIPTION: Soft, viscous acrylic copolymer compound.

SUGGESTED USES: Neutral flame retardant foamable backcoating for upholstery.

CHARACTERISTICS:

- < Excellent seam strength
- < Excellent foam appearance and stability
- < Clear coating with very soft hand
- < Excellent dynamic fatigue performance
- < Meets MVSS 302 upholstery flame retardant specifications

APPLICATION:

METHOD: Foamed one coat system using knife over roll.

COVERAGE: 2.0 – 4.0 oz/yd² for topcoat.

DRYING CYCLE: 20-40 seconds at 250°F (121°C).

CURING CYCLE: 5-7 minutes at 300°F (149°C).

PHYSICAL PROPERTIES: (typical)

SOLIDS: 50%

VISCOSITY: 14,000 cps @ 77°F (25°C).

pH: 9.0.

DENSITY: 8.9 lbs/gal

*Brookfield Viscometer Model DV-1: #5 spindle @ 20 RPM

PACKAGING & STORAGE:

PACKAGING: 55 gal returnable fiber drums on returnable pallets. Other as requested.

STORAGE: Keep from freezing. Keep containers closed. Store at 50-90°F.

STABILITY: 3 months at recommended storage conditions. Rotate inventory.

Always read the MATERIAL SAFETY DATA SHEET before using

