

HD-4606

DESCRIPTION: A matte finish, medium-soft lightfast waterborne urethane.

SUGGESTED USES: HD-4606 is a companion dull urethane for Hauthaway basecoat and topcoat applications. When used as a component in a crosslinked system, achieves passing Maeser results on a variety of waterproof crust leathers.

SUGGESTED FORMULATION: (Medium Gloss/ Natural Sheen)

Component	Amount
HD-4606	1 part
HD-2101	2 parts
Water	3-5 parts

CHARACTERISTICS:

- Dries to a dull, tough, abrasion resistant film.
- Self-crosslinking for improved solvent resistance.
- Outstanding flexibility.
- Good spraying characteristics.
- Low organic volatile content.

APPLICATION: As supplied by spray, dip or rotogravure techniques. Can be thickened with appropriate thickeners for knife-over-roll, swabbing or similar methods.*

PHYSICAL PROPERTIES:

SOLIDS: 25% (+/- 1%)
VISCOSITY: 800-1200 cps
Ph: 7.5 - 9.0
WT./GAL.: 8.6 lbs.

****PLEASE CONTACT US FOR SPECIFIC RECOMMENDATIONS ON THICKENERS OR CROSSLINKERS.***

Contact us at **781-592-6444** or www.hauthaway.com