

C. L. Hauthaway & Sons Corporation  
638 Summer Street Lynn, MA 01905-2092

781 592-6444  
www.hauthaway.com

## Upholstery Flock Adhesive HF9-402

- DESCRIPTION:** Soft, viscous acrylic copolymer compound.
- SUGGESTED USES:** Neutral foamable flock adhesive for upholstery.
- CHARACTERISTICS:**
- < Excellent wet abrasion resistance
  - < Excellent foam appearance and stability
  - < Breathable with very soft hand

### APPLICATION:

- METHOD:** Foamed two coat system using knife over roll.
- COVERAGE:** 0.5-0.6 oz/yd<sup>2</sup> for precoat, 1.5 – 1.7 oz/yd<sup>2</sup> for topcoat.
- DRYING CYCLE:** 20-40 seconds at 250°F (121°C).
- CURING CYCLE:** 5-7 minutes at 300°F (149°C).

### PHYSICAL PROPERTIES: (typical)

- SOLIDS:** 45%
- VISCOSITY:** 22,000 cps @ 77°F (25°C).
- pH:** 9.0.
- DENSITY:** 8.9 lbs/gal

\*Brookfield Viscometer Model DV-1: #6 spindle @ 20 RPM

### PACKAGING & STORAGE:

- PACKAGING:** 55 gal returnable fiber drums on returnable pallets. Other as requested.
- STORAGE:** Keep from freezing. Keep containers closed. Store at 50-90°F.
- STABILITY:** 3 months at recommended storage conditions. Rotate inventory.

Always read the **MATERIAL SAFETY DATA SHEET** before using