

C. L. Hauthaway & Sons Corporation
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Flame Retardant Flock Adhesive HF9-421

DESCRIPTION: Soft, viscous acrylic copolymer compound.

SUGGESTED USES: Flame retardant foamable flock adhesive for upholstery.

CHARACTERISTICS:

- < Improved low temperature cure
- < Excellent foam appearance and stability
- < Passes BSI5852:Part 2
- < Breathable with soft hand

APPLICATION:

METHOD: Foamed two coat system using knife over roll.
COVERAGE: 0.5-0.6 oz/yd² for precoat, 1.5 – 1.7 oz/yd² for topcoat.
DRYING CYCLE: 20-40 seconds at 250°F (121°C).
CURING CYCLE: 5-7 minutes at 300°F (149°C).

PHYSICAL PROPERTIES: (typical)

SOLIDS: 46%
VISCOSITY: 22,000 cps @ 77°F (25°C).
pH: 9.0.
DENSITY: 8.9 lbs/gal

*Brookfield Viscometer Model DV-1: #6 spindle @ 20 RPM

PACKAGING & STORAGE:

PACKAGING: 55 gal returnable fiber drums on returnable pallets. Other as requested.
STORAGE: Keep from freezing. Keep containers closed. Store at 50-90°F.
STABILITY: 3 months at recommended storage conditions. Rotate inventory.

Always read the MATERIAL SAFETY DATA SHEET before using