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Polypropylene Flock Adhesive HF9-445

- DESCRIPTION:** Translucent viscous acrylic/urethane compound.
- SUGGESTED USES:** Non-foamed two-part flock adhesive for pretreated polypropylene, 15:1 by weight with HA-806.
- CHARACTERISTICS:**
- < Excellent wet abrasion resistance (Taber H-18 wheel w/ 500g)
 - < Excellent scuff resistance
 - < Excellent coating rheology

APPLICATION:

- METHOD:** One coat system using reverse roll.
- COVERAGE:** 4-5 wet mils.
- DRYING CYCLE:** 1-3 minutes at 225°F (107°C).
- CURING CYCLE:** 1-2 days at controlled room temperature (64 °F- 86 °F) (18 °C-30 °C).

PHYSICAL PROPERTIES: (typical)

- SOLIDS:** 41%
- VISCOSITY:** 7,000 cps @ 77°F (25°C).
- pH:** 8.5.
- DENSITY:** 8.9 lbs/gal

*Brookfield Viscometer Model DV-1: #5 spindle @ 20 RPM

PACKAGING & STORAGE:

- PACKAGING:** 55 gal returnable fiber drums on returnable pallets. Other as requested.
- STORAGE:** Keep from freezing. Keep containers closed. Store at 50-90°F.
- STABILITY:** 3 months at recommended storage conditions. Rotate inventory.

Always read the MATERIAL SAFETY DATA SHEET before using