

C. L. Hauthaway & Sons Corporation  
638 Summer Street Lynn, MA 01905-2092

781 592-6444  
www.hauthaway.com

## Flocked Paper Packaging Adhesive HF9-462

**DESCRIPTION:** Low viscosity acrylic copolymer compound.

**SUGGESTED USES:** Flock adhesive for paper packaging.

**CHARACTERISTICS:**

- < Excellent rheology for transfer roll application
- < Excellent coverage and yield
- < Excellent crack resistance
- < Very low dry opacity

### APPLICATION:

**METHOD:** One coat system using reverse roll.  
**COVERAGE:** 3.0-4.0 oz/yd<sup>2</sup>.  
**DRYING CYCLE:** 2-3 minutes at 225°F (107°C).  
**CURING CYCLE:** Not applicable

### PHYSICAL PROPERTIES: (typical)

**SOLIDS:** 35%  
**VISCOSITY:** 5,500 cps @ 77°F (25°C).  
**pH:** 9.0  
**DENSITY:** 8.9 lbs/gal

\*Brookfield Viscometer Model DV-1: #5 spindle @ 20 RPM

### PACKAGING & STORAGE:

**PACKAGING:** 55 gal returnable fiber drums on returnable pallets. Other as requested.  
**STORAGE:** Keep from freezing. Keep containers closed. Store at 50-90°F.  
**STABILITY:** 3 months at recommended storage conditions. Rotate inventory.

**Always read the MATERIAL SAFETY DATA SHEET before using**