

C. L. Hauthaway & Sons Corporation
638 Summer Street Lynn, MA 01905-2092

781 592-6444
www.hauthaway.com

Hauthane L-2883

DESCRIPTION: An NMP-free, APEO-free, polyester-based, hydroxyl-functional, aliphatic, water-borne polyurethane dispersion.

SUGGESTED USES: **L-2883** was developed for use with water-dispersible, isocyanate crosslinkers such as Bayer's Bayhydur 302 or Rhodia's Rhodocoat WT-2104. The product, when crosslinked provides tough, chemical-resistant, semi-gloss coatings which may be applied to a variety of substrates including concrete, metals, plastics and wood materials.

CHARACTERISTICS:

- < Superior chemical resistance
- < Excellent exterior weathering durability
- < Excellent humidity resistance
- < Contains dipropylene glycol dimethyl ether co-solvent

APPLICATION: **L-2883** crosslinked with water-dispersible isocyanates may be spray applied using single-component equipment. The workable potlife is approximately 3 hours at the suggested crosslinker ratio of 2.0 to 1.0 NCO / OH.

CURING: **L-2883**, crosslinked with a water dispersible isocyanate, will dry to a hard film in 30 minutes at ambient room temperature (65 – 70°F) and humidity (RH 50%). Ultimate cured properties will take 3 -5 days to develop. If heat is available, the ultimate properties can be attained in shorter time. Typical oven drying temperatures and dwell times for aqueous coatings are sufficient to produce optimal film properties.

PHYSICAL PROPERTIES

SOLIDS	35 (± 1%)
VISCOSITY	50-500 cps
DENSITY	8.8 lbs/gal
pH	7.5 - 10.0
VOC CONTENT	70 gm/l
OH EQUIVALENT WT. (as supplied)	3,100

TENSILE PROPERTIES

(TESTED AT 20 INCHES/MINUTE)	
ELONGATION	230 %
TENSILE STRENGTH	7000 psi
100% MODULUS	4850 psi
200% MODULUS	6800 psi
300% MODULUS	NA