

C. L. Hauthaway & Sons Corporation
638 Summer Street Lynn, MA 01905-2092

781 592-6444
www.hauthaway.com

Hauthaway XS-4106-B

DESCRIPTION: XS-4106-B is a solvent-based adhesive for use in friction tape.

SUGGESTED USES: This adhesive can be used to make double-sided tape for use in athletics for wrapping hockey sticks and other articles to improve grip.

CHARACTERISTICS:

- ▶ Strong black color
- ▶ Dry film has aggressive tack
- ▶ Good tack for wrapping at low temperature
- ▶ Flammable in liquid and vapor phase
- ▶ Resistant to high humidity and wet conditions.

APPLICATION: The adhesive is formulated to be applied by knife-over-roll. A 4 - 6 mil coating of the adhesive is applied to one side of a fabric carrier. A thinner coating is applied to the other side.

DRYING CYCLE Forced hot air can be used to remove all solvent. Insufficient drying can result in the tape blocking together.

PHYSICAL PROPERTIES: (typical)

SOLIDS:	58 - 60%
VISCOSITY:	30,000 -35,000 cps
Wt/gal:	9.0 lbs/gal.
Solvent type:	Toluene/heptane