Hauthaway

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Hauthane L-2969

DESCRIPTION: A soft, aliphatic, polyester-based, aqueous polyurethane dispersion.

SUGGESTED USES: L-2969 was designed primarily for use on flexible substrates as a coating,

saturant or impregnant. L-2969 may also be used as a blending resin with harder polyurethane dispersions to impart flexibility without adversely

effecting chemical resistance.

CHARACTERISTICS: < Outstanding toughness and abrasion resistance

< Excellent water and chemical resistance

< Exceptionally high melting point for a medium soft polymer

< Can be crosslinked to enhance performance

< Dilution and clean-up with water

< Contains dipropylene glycol dimethyl ether co-solvent

APPLICATION: L-2969 can be used as a sole vehicle or blended with harder polyurethane

dispersions or acrylic emulsions for spray or rotogravure applications. Rheology modifications can be made with associative thickeners for

alternative application methods.

CURING: The addition of coalescing solvent is recommended to achieve optimal film

formation with L-2969. In ambient-cured systems the addition of 5-10% DPnB coalescing solvent is suggested. Less coalescing solvent is required in heat-cured systems to attain comparable film properties. Typical drying temperatures and dwell times for aqueous coatings are sufficient to produce optimal film properties. L-2969 may be crosslinked with carbodiimides, water-dispersible isocyanates or polyaziridines to further enhance

performance.

PHYSICAL PROPERTIES

SWARD HARDNESS

TENSILE PROPERTIES

SOLIDS	35% (±1%)	(TESTED AT 20 INCHES/MI	NUTE)
VISCOSITY	75-200 cps	ELONGATION	500%
pН	8.5-10.0	TENSILE STRENGTH	>5000 psi
DENSITY	8.7 lbs/gal	100% MODULUS	700 psi
SOFTENING POINT	325°F	200% MODULUS	1100 psi
VOC CONTENT	107 g/l (as supplied)	300% MODULUS	2000 psi

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